

# Ultrasonic Flowmeter

## P117 (HD version)



Gentos Measurement & Control Co., Ltd.  
12/F, Block A5, Nanshan Ipark, No.1001 College Rd.  
Nanshan District, Shenzhen CHINA  
Tel: 86-755-2674 5999 ext.8036  
Fax: 86-755-2674 5333  
E-mail: tanya@gentos.com.cn

Distributed by



Excellence in Calibration

Zedflo Australia

T: +61 8 9302 1266

U3/115 Excellence Drive, Wangara, WA, 6065

sales@zedflo.com.au - www.zedflo.com.au

# ABOUT P117 FEATURES AND CASES



P117-HD is a new model with improved HD display and improved hardware

P117 Portable Ultrasonic Flowmeter features state of the art advanced non-invasive technology which enables the user to do flow measurement checks at many points in a flow process without the need for a permanent installation. It is clamped to the outside of the pipe without the need to cut into or stop the process. The P117 utilizes transit time technology, which while is primarily designed for clean liquids, this flow meter can reliably measure liquids containing small amounts of suspended solids or aeration. This flow meter's compact size, light weight ergonomic handheld design and intuitive interface via a clear large 3.5" TFT backlit digital display significantly simplifies setup.

The unique clamp-on fixture design makes the installation very simple, requiring no special skills or tools. This flow meter is designed for short term flow measurement surveys on full-pipe liquid systems and includes onboard data logging which could be used for applications like leak detection over time, to find intermittent faults in a flow process, or flow measurement surveys. This flow meter offers high precision, reliability, and capability at an economical price point.

## PICTURE OF STANDARD SET



## FEATURES

1. Inbuilt rechargeable battery (up to 10 hours run time)
2. 3.5" TFT backlit digital display
3. Data logging - Large capacity memory and data download function.
4. Due to the non-invasive nature of clamp-on transducers, there is no pressure drops, no moving parts, no leaks, no contamination risk
5. Lightweight and easily transportable in rugged carry case
6. For measurement of clean liquids (not clear, so even oils can be measured)

## APPLICATIONS

- Water (Hot water, cooling water, potable water, sea water etc...)
- Petroleum products
- Chemicals, including alcohol, acids, etc..
- Beverage, food and pharmaceutical processors
- Secondary sewage, waste treatment, etc...
- Mining industry, power plants for various processes
- Fire suppression system testing
- Pipeline leak detection and inspections
- Flow measurement surveys

# ABOUT P117 PRODUCT BUNDLE



**P117 Transmitter**



**Coupling Compound**



**Card reader**



**Charger**



**Junction Box**



**Signal Cable**



**Tape**



**Pipe straps**



**Transducer**

The P117 Ultrasonic Flowmeter is an advanced transit-time flowmeter designed with ARM chip technology and low-voltage wide-pulse sending technology. It offers high precision, reliability, and versatility. The flowmeter features a user-friendly interface with clear menu selections, supporting both U.S., British, and Metric measurement units. It supports multiple communication protocols, including FUJI and MODBUS, making it compatible with various systems. The device can store up to 1,000 files on a TF card with intervals as short as 1 second, providing extensive data logging capabilities. With a wide measurement range and high accuracy, the P117 is suitable for a variety of industrial applications. Its robust design and low power consumption make it an ideal choice for reliable flow measurement.

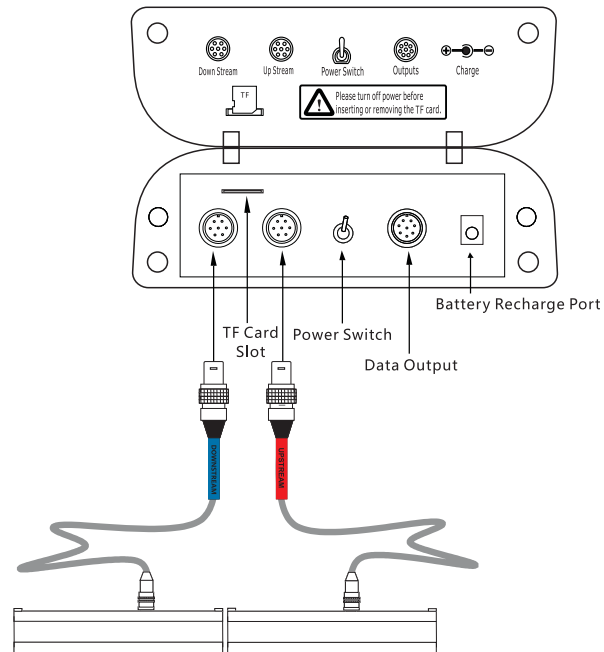
NOTE: P117 HD has some limitations compared with the old P117, including:

- Available transducer mounting methods are V or Z only, (used to be V, Z, N, now N is removed)
- Liner option has been removed, P117 HD cannot be used on pipes with a liner
- Some menus are slightly different, like segment correction is no longer present, but this is just for calibration purposes and not needed.

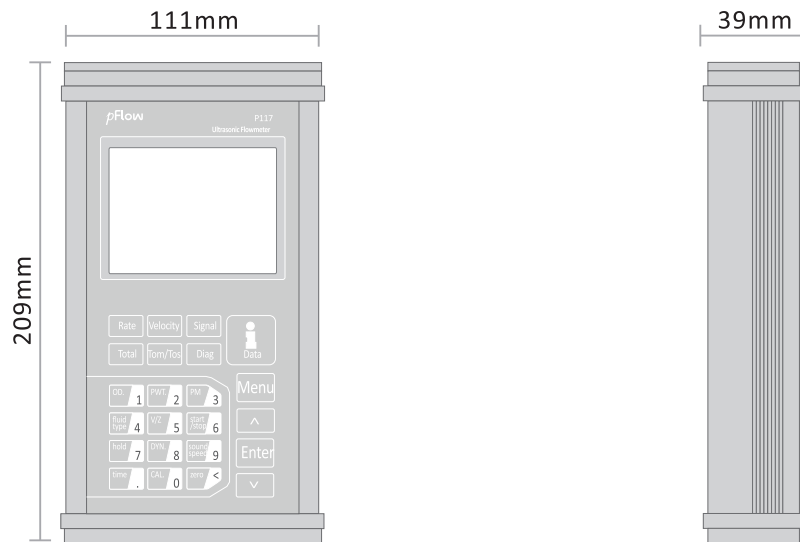
This new model has generally been streamlined and simplified, general response and usability has been improved.

# ABOUT P117 INTERFACE AND SIZE

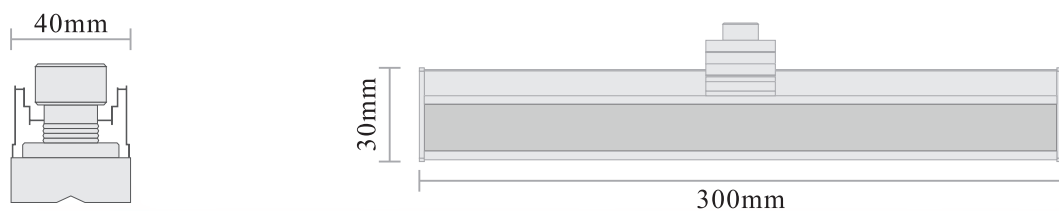
## WIRING DIAGRAM



## PRODUCT DIMENSIONS



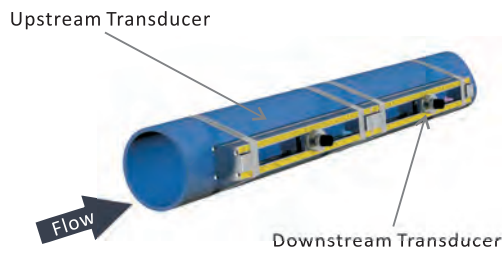
## TRANSDUCER DIMENSIONS



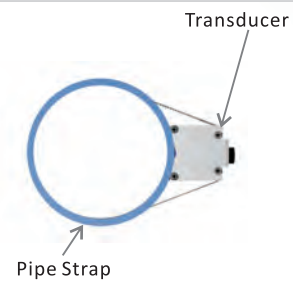
# ABOUT P117 TRANSDUCER INSTALLATION METHODS

## V method measuring pipe size : 25mm-400mm

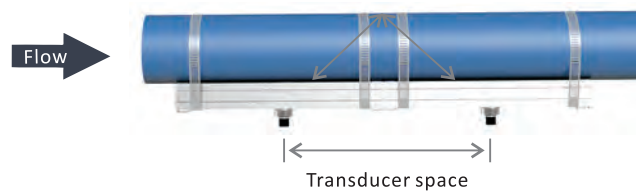
Side View



Section

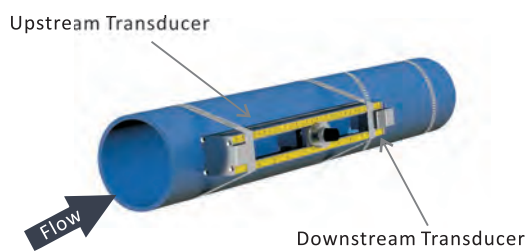


Top View

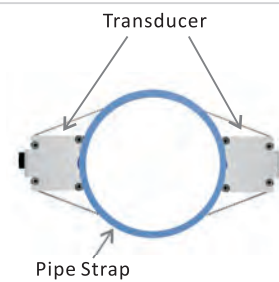


## Z method measuring pipe size: 100mm-1200mm

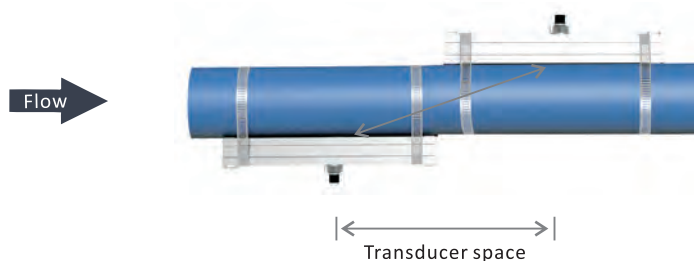
Side View



Section



Top View



# ABOUT P117 INSTALLATION SITE SELECTION

When selecting a measurement site, it is important to select an area where the fluid flow profile is fully developed to provide an accurate measurement. Use the following guidelines to select a proper installation site

a) Choose a section of pipe that is always full of liquid, such as a vertical pipe with flow in the upward direction, or a full horizontal pipe.

b) Ensure enough straight pipe length before and after the transducers so that the flow is non turbulent inside the pipe

c) Transducers are best mounted on the 3 or 9 o'clock position of the pipe section (at the side of the pipe) this is to avoid sediment at the bottom of a pipe or air bubbles at the top

d) Ensure that the pipe surface temperature at the measuring point is within the transducer temperature limits

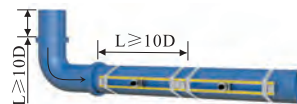
e) Consider the condition of the pipe inside and out. Select a section free of excessive corrosion or scaling

f) Consider the possibility of sedimentation at the bottom of the pipe and the presence of an air pocket at the top of the pipe. In addition, avoid flanges and welding areas and select a smooth portion of the pipe to install the transducers.

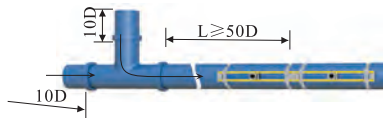
g) Ensure pipe and liquid are compatible or suitable to measured ultrasonically and install away from sources of interference or vibrations.

## STRAIGHT LENGTH OF UPSTREAM PIPING

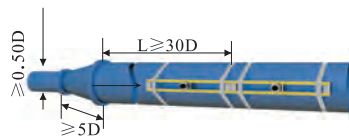
### 90° Bend



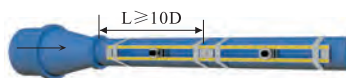
### Tee



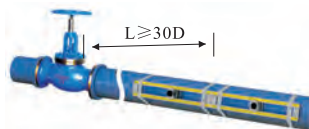
### Diffuser



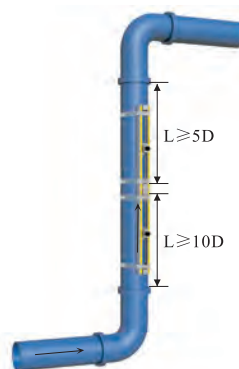
### Reduce



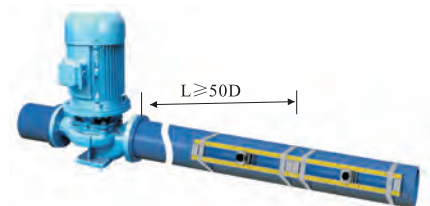
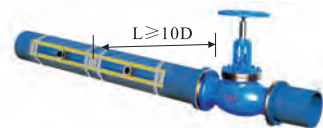
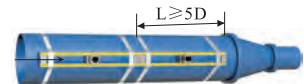
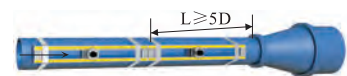
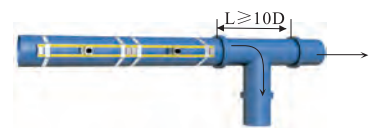
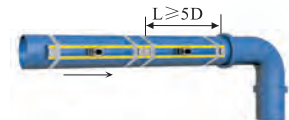
### Valve



### Vertical



## STRAIGHT LENGTH OF DOWNSTREAM PIPING





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12/F, Block A5. Nanshan Ipark, No.1001 College Rd.  
Nanshan District. Shenzhen CHINA  
Tel: 86-755-2674 5999 ext.8036  
Fax: 86-755-2674 5333  
E-mail: tanya@gentos.com.cn

Find our website with Google search: [www.pflow.com.cn](http://www.pflow.com.cn)

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Zedflo Australia  
T: +61 8 9302 1266  
U3/115 Excellence Drive, Wangara, WA, 6065  
sales@zedflo.com.au - www.zedflo.com.au